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OPINION

Tate Access Floors, Inc., and Tate Access Floors Leasing, Inc.[collectively "Tate"], have brought this action against InterfaceArchitectural Resources, Inc. ["Interface"], for infringement of U.S.Patent No. 4,625,491 [the 491 or Gibson patent], a patent for a design ofan access floor panel with a specific type of trim around its edges.Previously, Tate successfully asserted rights under the same patentagainst a different defendant before this Court and the Federal Circuit.Tate Access Floors, Inc. v. Maxcess Techs., 222 F.3d 958 (Fed. Cir. 2000)[Maxcess]. On February 23, 2001, I granted Tate's motion for apreliminary injunction against Interface. Tate Access Floors, Inc. v.Interface Architectural Res., Inc., 132 F. Supp.2d 365 (D.Md. 2001),aff'd, 2002 WL 188389 (Fed. Cir. 2002). Tate has now moved for summaryjudgement on the issues of infringement of claims 1-11 of the 491 patent, willfulness and Interface's defenses of prior invention,anticipation, obviousness, indefiniteness, estoppel and practicing theprior art. Interface has moved for summary judgment on the issues of infringement of the 491 patent, willfulness and three of its defenses:practicing the prior art, anticipation and obviousness. Tate's motion isgranted in part and denied in part; Interface's motion is denied.

I.

"Elevated floors, also known as `access floors,' typically include anarray of square floor panels that are supported at their corners bypedestals, thus providing a space underneath the floor through which wiresand other equipment may be routed." Maxcess, 222 F.3d at 961. Individualpanels can be removed for access to equipment between the access floorpanels and the sub-flooring. Access to wiring and other skeletal parts of a building tends to be easier and less expensive through access floorpanels than through walls or ceilings.

The top parts of access floor panels are mounted on steel frames, the construction and design of which are irrelevant to the patent at issue. In addition to carpeting and vinyl asbestos tile, the upper surface of access floor panels are commonly made of high pressure laminate, or HPL. HPL is made of multiple layers of kraft paper, with a top decorative layer and a transparent layer over that, all forced together under high pressure with resin. See, e.g., 491 Patent, Tate Ex. 1 at col. 3, ll. 18-44. HPL is used in many applications other than access floor panels.

Frank Gibson applied for the patent Tate now holds on January 13,1986. Well before this date, companies including both Tate andWestinghouse, a predecessor of Interface, sold panels with HPL

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surfaces.HPL access floor panels were sold almost exclusively, if notexclusively, with an attached trim around their edges. Tate andInterface dispute whether HPL floor panels, either with vertical edges or with beveled edges, were sold without edgetrim prior to the Gibson patent. HPL panels with attached trim arestill manufactured today. The attached trim is a separate piece of material that covers the sharp, brittle edge of the HPL and preventschipping and unattractive marks at the edges of panels, but it hasseveral drawbacks. First, it raises the cost and time of production and installation. Second, because the trim is a separate piece, there is alimit on how thin it can be, limiting the manufacturer's ability tocreate a thinner, more aesthetically pleasing border. When such panelsare installed, the attached trim tends to collect water and dirt, andthe trim may break or come loose, creating maintenance problems.Finally, the dimensions of the panel can be more accurate when aseparate trim is omitted. 491 Patent, Tate Ex. 1 at col. 2, ll. 4-21, col. 2, l. 64 — col. 3, l. 17.

Tate's patented panel, sold under the trade name Integral Trim, hasrecessed edges but no attached trim. The decorative top layer does notextend horizontally to the outer edge of the panel. Instead thedecorative layer is cut away from the edge of the panel, making the edgesof lower kraft paper layers that partially constitute the HPL and a widerstrip of one kraft paper layer visible around the edges of the panel.Figure 4 in Tate's patent shows that at the edge of the top surface of the panel, there is a flat section of one of the lower kraft paperlayers. An angled section revealing the edges of each layer slopesupward from the flat edge to the flat top surface of the panel comprised of the decorative layer with a clear layer on top of it. When a set ofTate's panels are laid together, a person standing on them and lookingdown sees the black edges of each panel forming a grid.

Tate successfully asserted its rights under the patent at issue againstMaxcess Technologies in the District of Maryland and Federal Circuit.Maxcess, 222 F.3d 958. Maxcess's infringing panel, sold under the tradename Duratrim, was flat at the extreme border like Tate's Integral Trimpanel. The flat outer edge of Maxcess's panel was brown kraft paper,later painted black. Maxcess argued unsuccessfully to the jury that the491 patent was invalid based on several theories.¹

Interface describes its untrimmed accused panel, sold under the tradename Bevel Edge, as "beveled." The extreme edge of the panel is not aflat portion of the lower layer, but an angled cut-away section revealingthe edges of each layer, rising to the top layers of the panel, thetransparent and decorative layers. The top part of the panel is widestat the bottom and narrowest at the top, with an angled edge. See TateEx. 4. In one brochure, Interface advertises the panel as follows: "thetop of the high pressure laminate is beveled to create a grid patternwithout the use of separate edge trim pieces." Interface brochure, TateEx. 10 at IAR/9.

Interface argues that the term "border" in the claims of the patentshould be construed to mean only a recessed horizontal border formed of asingle layer. Due to the way HPL is made, a border consisting of asingle layer would necessarily be flat. Interface's construction of thepatent would essentially limit the patent to the embodiment depicted infigure 4 of the patent or very slight variants. It would also exclude Interface's Bevel Edge product. Tate argues, on the otherhand, that Interface's proposed

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construction is inappropriately narrowand contrary to the plain language of the claims, the specification and the prosecution history.

II.

Tate and Interface have both moved for summary judgment on the issue of infringement.² Determining whether Interface's Bevel Edge panelinfringes Tate's patent is a two-step process. Hybritech Inc. v. AbbottLabs., 849 F.2d 1446, 1455 (Fed. Cir. 1988). First, the claims of the patent must be interpreted, which is a question of law. Second,Interface's panel must be compared to the properly interpreted claims inorder to determine whether it reads on or literally includes all elements of the patent's claims. The application of the claims to the Bevel Edgepanel is a question of fact. Id.

Α.

In interpreting the claims of a patent, "the court should look first tothe intrinsic evidence of record, i.e., the patent itself, including theclaims, the specification and, if in evidence, the prosecution history."Vitronics Corp. v. Conceptronic, Inc., 90 F.3d 1576, 1582 (Fed. Cir.1992). In this case, an examination of the intrinsic evidence enables acomplete resolution of any ambiguities in the patent's terms. For this reason, "it is improper to rely on extrinsic evidence." Id.

1.

Claim 1 of Tate's patent covers a panel with "a border along the edgesof said panel along which said decorative surface layer is removed to expose said inner body portion and thereby provide an integral contrasting border around said decorative surface layer." The other independent claim, claim 8, similarly describes "a border extending along the edges of said panel along which the decorative layer is removed to expose said inner layer." Tate Ex. 1 at col. 5, ll. 8-11, col. 6, ll.9-11. The other claims at issue are dependent to these two independent claims and do not assist in determining whether the patent requires the border to be horizontal.

In Maxcess and in affirming the preliminary injunction in this case, the Federal Circuit already has undertaken two independent³ detailed analyses that construe the terms "integral contrasting border" in claim 1 and "border" in claim 8. In Maxcess, it found that both of these terms mean "an edge or trim formed by removing the edges of the decorative surface layer to uncover or reveal the inner body portion."⁴ 228 F.3dat 967, 968. In this case, it held that "[n]othing in the language of these claims requires the `border' to be horizontal or formed of a single layer."⁵ It is true, as Interface contends, that in contrast to claim1's use of the term "inner body portion," claim 8 uses the term "innerlayer" which is singular and could be read to require a border made of asingle layer, and therefore flat. However, in Maxcess, the FederalCircuit construed "inner body portion" and "inner layer" to have the same they are used interchangeably in the specification."222 F.3d at 968. It explained that the term "inner body portion," andthus the term "inner layer," mean "the layers of

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laminated material thatare located "rearward," i.e., below, the decorative surface layer, andthat contrast in color with the decorative surface layer." Id. at 966.Furthermore, in this case, the Federal Circuit held that in claim 8, theterm "`an inner layer' means one or more layers." InterfaceArchitectural Res., 2002 WL 188389, at 9.

The Federal Circuit's constructions of claims 1 and 8 is entirely easonable and consistent with the basic principles of claim construction. To require that the term "border" mean only a horizontal border would not give "full effect to the ordinary and accustomed meaning" of the word. Johnson Worldwide Assocs., Inc. v. Zebco Corp., 175 F.3d 985, 989 (Fed. Cir. 1999); see also Renishaw PLC v. MarpossSocieta' per Azioni, 158 F.3d 1243, 1250 (Fed. Cir. 1998) ("[I]fan apparatus claim recites a general structure (e.g., a noun) without limiting that structure to a specific subset of structures (e.g., with anadjective), we will generally construe the claim to cover all known types of that structure that are supported by the patent disclosure."). The language of claims 1 and 8 does not support Interface's proposed construction.

2.

The patent's specification also does not further Interface's proposed claim construction. Although the claims should be read in light of thespecification, a court should not read a limitation from the specificationinto the claim. See, e.g., Comark Communications, Inc. v. Harris Corp., 156 F.3d 1182, 1186 (Fed. Cir. 1998). The patent's summary of theinvention says that "the surface layer of protective material and thelayer of decorative paper are cut away along the edge of the floorcovering to expose the inner layers and provide a contrasting colorintegral border." Tate. Ex. 1 at col 1, l. 67. The reference to "expos[ing] the inner layers" does not support Interface's reading thatone layer must be particularly exposed or that the contrasting bordermust be flat. Interface's argument that the arrow numbered14 in figure4 of the patent, labeled "border or trim," Tate Ex. 1 at col. 2, l. 54, points to the horizontal part of the edge, not the angled part sloping upto the top decorative layer, is inconclusive at best. See37 C.F.R. § 1.84(r)(1) (explaining that "[o]n a lead line, afreestanding arrow indicate[s] the entire section towards which itpoints."); Cline Dep., Tate Ex. 16 at 53 (stating that 14 points to the horizontal and angular surface). In addition, figure 4 is merely apreferred embodiment of the invention, not the only one. Tate Ex. 1 atcol. 3, l. 45 ("As best illustrated in FIG. 4 ").

Interface claims that the patent's specification only disclosed therabbet shaped edge configuration of the preferred embodiment and did notdisclose a beveled edge configuration. For this reason, it asserts thatthe claim should be limited to the border shape described in thepreferred embodiment. See Gentry Gallery, Inc. v. Berkline Corp.,134 F.3d 1473, 1480 (Fed. Cir. 1998) ("An applicant is entitled to claimsas broad as the prior art and his disclosure will allow.") (citation andquotation omitted) (emphasis in original); Hoganas AB v. Dresser Indus.,Inc., 9 F.3d 948, 951 (Fed. Cir. 1993) ("Where there is an equal choicebetween a broader and a narrower meaning of a claim, and there is anenabling disclosure that indicates that the applicant is at leastentitled to a claim having the narrower meaning, we consider the noticefunction of the claim to be best served by adopting the

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narrowermeaning.")

Interface is incorrect; the specification does disclose a bevelededge. In addition to the preferred embodiment likely having a section of its border created by a beveled edge, the specification teaches to scarfor cut away the floor covering, which would be satisfied by beveling.See Gibson Dep., Tate Ex. 78 at 82-85 (stating that scarfed and beveledare both engineering terms that mean to cut away); Spielman Dep., TateEx. 70 at 45-47, 49, 54-56 (explaining that scarfing or chamferingproduce a beveled edge); Cline I Dep., Tate Ex. 16 at 49-51 (explaining that beveling is making an angular cut and that scarfing is a broad termthat is any kind of shallow cut not through the entire surface). AsInterface's own experts have acknowledged, a worker with ordinary skillin the art would be able to read the patent and understand that itspurpose could be accomplished with a variety of cuts and shapes. WiebeDep., Tate Ex. 69 at 11-12 (stating that claims 1 and 8 of the patent donot require the border to be a horizontal surface or have a specificshape); Spielman Dep., Tate Ex. 70 at. 63-67 (same).

3.

Finally, the prosecution history does not compel Interface's restrictive construction of the patent. The patent examiner who approvedTate's patent considered prior patents involving HPL with angled edges:one granted in 1960, U.S. Patent No. 2,957,737, Interface Ex. 11, and onegranted in 1955, U.S. Patent No. 2,717,187, Interface Ex. 57. The 1960patent involved a way to finish the edges of table or desk tops made ofHPL by attaching an additional layer at the edge. The patent explainsthat the edge layer should be angled to reduce "feathering" of the HPLlayers and that the difference in color "lends a decorative effect." The1955 patent shows a beveled HPL top on a table with a lower edging thatsticks out further than the edge of the HPL. In addition, the examinerreviewed a prior British patent, U.K. Patent No. 429,301. This inventioninvolved a way to attach edging to a metal desk or table top, the edging of which "may be suitably rounded off to impart a finish to the desk ortable." Interface Ex. 58 at col. 2, ll. 24-25. Theexaminer also considered several prior patents on other aspects of accessfloor panels, one of which showed a separate trim edging around the topof the panel. U.S. Patent No. 3,696,578, Interface Ex. 5. The patentexaminer approved the application, giving a one-sentence explanation that the "references of record fail to show an integral trim exposing a lowerdecorative layer." File History for 491 Patent, Interface Ex. 2.

Focusing on this single sentence, Interface argues that an angled edgedoes not create "a . . . layer" at all, since it is composed of the edgesof many layers of kraft paper. However, the Federal Circuit's rulingthat the terms "inner body portion" and "inner layer" mean one or morelayers undercuts this argument. Moreover, the examiner himself used theword "lower," not the more restrictive "horizontal," in describing the exposed "layer." Thus, his language provides scant basis for inferringthat he was using the word "layer" in the manner ascribed to him byInterface.

Β.

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Having interpreted Tate's patent claims, I must now determine whetherInterface's panel literally infringes those claims.⁶ Thatdetermination is easy to make since Interface's witnesses virtually, ifnot expressly, concede that if Tate's claims construction is correct,Interface's Bevel Edge panel literally reads on claims 1 and 8.⁷Wiebe Dep., Tate Ex. 69 at 5-10, 64-65 (acknowledging that Bevel Edgepanels remove the decorative surface layer to expose the inner kraft paperlayers and create a contrasting border), Spielman Dep., Tate Ex. 70 at57, 71-72, 116-17 (same); Doris Dep., Tate Ex. 71 at 30-32, 63-64(same), Sainato Dep., Ex. 13 at 65-74 (same). In addition, Interface hasnot contested the fact that its product meets the additional requirementsof claims 2-7 and 9-11. Based on this evidence, no reasonable jury couldfind that Interface did not infringe claims 1-11.

III.

Interface claims that it has an affirmative defense to Tate's claim of infringement because it was merely practicing the prior art. The FederalCircuit has made it "unequivocally clear . . . that there is no`practicing the prior art' defense to literal infringement." InterfaceArchitectural Res., 2002 WL 188389, at 6 (citing Baxter Healthcare Corp.v. Spectramed, Inc., 49 F.3d 1575, 1583 (Fed. Cir. 1995)). Tate's motionfor summary judgment on this issue will be granted.

IV.

In addition to its affirmative defense of practicing the prior art,Interface has also asserted four theories for invalidating the Gibson patent — prior invention, indefiniteness,anticipation and obviousness.⁸ The 491 patent is presumed validand it is Interface's burden to establish invalidity by clear and convincing evidence. Ruiz v. A.B. Chance Co., 234 F.3d 654, 662 (Fed.Cir. 2000). Interface has failed to meet its burden on all four of itstheories.

A.

Interface asserts that Alwyn Wiebe actually invented the 491 patent, thus invalidating it under 35 U.S.C. § 102. Wiebe states that hefirst presented the idea for the integral edge access floor panel toFrank Gibson and several other Donn employees when they met with him andother Formica employees on August 31, 1983, which would be prior toGibson's claimed date of invention. Wiebe Decl., Interface Ex. 70 at ¶20. However, the issuance of the 491 patent with Gibson as the namedinventor creates a presumption that he is the actual, and only, inventor. Ethicon, Inc. v. U.S. Surgical Corp., 135 F.3d 1456, 1460(Fed. Cir. 1998) ("Patent issuance creates a presumption that the namedinventors are the true and only inventors.")

In order to prove prior invention, Interface must offer evidence tocorroborate Wiebe's claim. Finnigan Corp. v. Int'l Trade Com'n,180 F.3d 1354, 1366 (Fed. Cir. 1999) ("[O]ral testimony by an allegedinventor asserting priority over a patentee's rights is regarded withskepticism, and as a result, such inventor testimony must be supported bysome type of corroborating evidence.") (citations and

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quotationomitted). Wiebe claims that he wrote a follow-up memo on September 2,1983 to memorialize the August 31 meeting, but Interface has not producedit. Instead, Interface offers a page from Wiebe's lab notebookdocumenting the invention. See Interface Ex. 71. However, this page of the lab notebook is dated July 16, 1984, giving it no value as support for Wiebe's claim. See Wiebe Dep, Tate Ex. 24 at 76-78, 105 (explaining that he recorded potentially patentable ideas in his lab notebook).

In addition, Wiebe claims that Donn was "quite exuberant" when hesuggested the integral trim panel. Wiebe Dep., Tate Ex. 23 at 35.Despite this, the evidence presented by Tate that documents thedevelopment of the integral trim design suggest that it was not untilseveral months after the August 31 meeting that Donn and Formica beganexperimenting with the idea. See Tate Exs. 45-68. Casting further doubton Wiebe's story, Formica has never made a claim of inventorship orchallenged the validity of the patent even though Wiebe made them awareof his claim that he invented the integral trim panel. See Wiebe Dep.,Tate Ex. 24 at 117-18 (saying that Formica considered legal action);Wiebe Decl., Tate Ex. 26 at ¶¶ 15-18 (saying that he discussed legaloptions with Formica). Based on the present record viewed as a whole, noreasonable jury could find by clear and convincing evidence that Wiebewas the prior inventor of the 491 patent. See Sandt Tech., Ltd. v. RescoMetal and Plastics Corp., 2001 WL 1013367, at *7 (Fed Cir. 2001) ("`[A]`rule of reason' analysis is applied to determine whetheran inventor's testimony . . . has been corroborated.' In applying the"rule of reason" test, `all pertinent evidence' is examined in order todetermine whether the `inventor's story' is credible." (quoting Price v.Symsek, 988 F.2d 1187, 1195 (Fed. Cir. 1993))).

Β.

Interface also argues that the Gibson patent is invalid due toindefiniteness. 35 U.S.C. § 112(2) requires a specification toinclude claims "particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention." TheFederal Circuit has explained how to evaluate this requirement: "Determining whether a claim is definite requires an analysis of `whetherone skilled in the art would understand the bounds of the claim when readin light of the specification... If the claims read in light of thespecification reasonably apprise those skilled in the art of the scope of the invention, § 112 demands no more." Personalized MediaCommunications, LLC v. Int'l Trade Com'n, 161 F.3d 696, 705 (Fed. Cir.1998) (quoting Miles Lab., Inc. v. Shandon, Inc., 997 F.2d 870, 875(Fed.Cir. 1993)). Such a determination "is a legal conclusion that isdrawn from the court's performance of its duty as the construer of patentclaims." Id.

Interface bases its indefiniteness argument on the fact that Tate's experts disagreed about how to interpret the claims of the patent. Interface gave Gibson and Cline the same four samples of its beveled edgeproduct with varying degrees of beveling. The samples had a very minorbevel or none at all. Cline felt that these four samples did notinfringe because no visible trim had been created by the removal of the decorative surface and the exposure of the inner layers of kraft paper. Cline II Dep., Interface Ex. 38 at 224-226. Gibson stated that he couldnot tell whether they infringed without using a measuring device todetermine whether the panels had vertical or angled edges, implying thatan

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angled edge of any degree would infringe. Gibson Dep., Interface Ex.42 at 141-45. This evidence of disagreement in interpreting the claimsof the patent does not prove indefiniteness. Exxon Research and Eng'gCo. v. U.S., 265 F.3d 1371, 1375 (Fed Cir. 2001) ("If the meaning of theclaim is discernible, even though the task may be formidable and theconclusion may be one over which reasonable persons will disagree, wehave held the claim sufficiently clear to avoid invalidity onindefiniteness grounds.").

C.

Next, Interface argues that Tate's patent is invalid because it isanticipated by the prior art. For a claim to be anticipated, "each andevery limitation" must be found "either expressly or inherently in asingle prior art reference." Celeritas Techs. Ltd. v. Rockwell Intl.Corp., 150 F.3d 1354, 1360 (Fed. Cir. 1998). In addition, "the referencemust also enable one of skill in the art to make and use the claimedinvention." Bristol-Myers Squibb Co. v. Ben Venue Labs., Inc., 246 F.3d 1368, 1374 (Fed. Cir. 2001).

Interface first contends that Tate's construction of the patent is sobroad that it would cover any monolithic HPL panel, even one with astrictly vertical edge, and that such panels were in existence prior tothe Gibson invention.⁹ Tate disputes the latter fact. I need notresolve thatdispute, however, because I find that Tate's claim construction does notcover panels with strictly vertical edges because such panels do notcreate a contrasting border when viewed from above.

Interface next contends that beveled edge panels also existed prior tothe Gibson invention. To support this contention, Interface has producedseveral pieces of evidence, including prior art that was not reviewed by the patent examiner.

Interface's predecessor, Westinghouse, sold trimmed panels beforeGibson filed his patent application, but the evidence as to whether itsold untrimmed panels is conflicting. Richard Talcott, who worked asmaterials manager and in other positions at Interface or itspredecessors, including Westinghouse, describes hand-beveling the edges ofHPL at an angle of about forty-five degrees. The beveling removed someof the top decorative layer of paper and revealed some kraft paper.Talcott also declares that "[a]n extruded plastic trim strip wastypically, but not invariably, applied to the panel edge." TalcottDecl., Interface Ex. 65 at ¶¶ 9-11, 16; see also Talcott Dep., Tate Ex.84 at 19, 23. Talcott's statement is supported by the statement of Dr.David Baldwin who was General Manager of Westinghouse's Micarta andArchitectural Systems divisions. He states that Westinghouse soldbeveled edge HPL panels in the 1970's. Baldwin Decl., Interface Ex. 35at ¶¶ 23-24.¹⁰ Notably, however, neither Talcott nor Baldwin have anydocumentation or specific product details to support their assertions.Talcott Dep., Tate Ex. 84, pp 26-27, 34-35 (stating that there is nodocumentation to verify his story that beveled panels existed).

A former sales manager of Interface and its predecessors, Thomas D.Bougie, had responsibility for

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selling access floor panels for Interfaceand its predecessors from 1967 to 1999. Bougie testified that the onlyuntrimmed panels he sold were topped with carpet, not laminate. Bougiesaid that HPL panels sold by Westinghouse were beveled to be widest atthe top, to create an air-tight seal to insulate the air conditioning inthe computer rooms in which the panels are typically used. BougieDecl., Tate Ex. 27 at ¶¶ 7-11; Bougie Dep., Tate Ex. 36 at 46-54, 71-72,78-82, 98-99. Interface argues that Bougie's knowledge was limitedbecause he was employed by Westinghouse only in a sales capacity.However, Talcott, one of Interface's own witnesses, acknowledges thatBougie was familiar with the entire Westinghouse product line. TalcottDep., Tate Ex. 84 at 33. Moreover, Interface has offered no plausibleexplanation for why the product described by Talcott and Baldwin wasdiscontinued, nor why it was not reintroduced by Interface or others tocompete with products sold by the holders of the 491 patent over theyears. See Sainato Dep., Tate Ex. 13 at 11-18, 95-96, 102-03 (statingthat while he was an executive at Tate, he did not consider reintroducinga trimless beveled edge panel to compete with products manufactured by the holder of the 491 patent at that time).

Another factor that draws the accuracy of Talcott's and Baldwin'srecollections into question is that the available written evidence does not show sales f an untrimmed HPL panel beveled like the accused panel. The brochureadvertising the Westinghouse panels specifies that "[a]n extruded trimedge of fire retardant rigid vinyl flush with the surface of the floorcovering shall completely encase the edge of the panel." Tate Ex. 14 atIP0000195. Although the fire-retardant covering might have beennecessary because the bases of the panels were then made of wood, the description of the covering as "flush with the surface of the floorcovering" is precise. The advertisement further emphasizes that the panels' "[v]inyl edges butt together precisely to form an air-tight airconditioning plenum." Tate Ex. 14 at IP0000193.

Interface presents three other pieces of evidence to support the existence of beveled edge panels prior to the Gibson patent. First, itoffers the claim by Willem Ridders, a former Tate sales employee, thatthe H.H. Robertson Company sold beveled edge HPL panels in 1984. RiddersDecl., Interface Ex. 36 at ¶ 7. However, Ridders actually stated that the panels necessarily would have been beveled based on his experience, not that he actually knew that they were beveled. Moreover, castingserious doubt on Ridders testimony is the Robertson brochure, whichdepicts panels with add-on edges and specifically states that all surfaces are covered with a protective edging material. See InterfaceEx. 13 at IP0012549. Second, Interface offers the statement of WilliamRaschen, an access flooring installer, who claims that he would bevel theedges of HPL panels in the field during installation. Raschen Dep., Interface Ex. 48 at 87-91. However, Raschen does not state that hisbeveling exposed contrasting inner layers of kraft paper to create anintegral border. Third, Interface submits evidence that verticalmonolithic HPL panels inherently included a beveled edge. Cline IIDep., Interface Ex. 38 at 249-50 (stating that panels are not perfectly vertical when manufactured); Gibson Dep., Interface Ex. 42 at 150-53(acknowledging tolerances of machining). Again, however, assuming thatmonolithic panels existed at the relevant time, Interface has presented no evidence to suggest that such minor variations from vertical would have created an integral contrasting border made up of the inner

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layersof kraft paper.

In sum, viewing the evidence in the light most favorable to Interface, no reasonable jury could find by clear and convincing evidence on this record that beveled edge HPL panels existed prior to the Gibsoninvention. Tate's motion for summary judgment on Interface's anticipation defense will therefore be granted.

D.

Finally, Interface argues that the 491 patent is invalid due toobviousness. A claimed invention is unpatentable due to obviousness if the differences between it and the prior art "are such that the subjectmatter as a whole would have been obvious at the time the invention wasmade to a person having ordinary skill in the art."35 U.S.C. § 103(a). The Federal Circuit has explained:

In order to determine obviousness as a legal matter, four factual inquiries must be made concerning: 1) the scope and content of the prior art; 2) the level of ordinary skill in the art; 3) the differences between the claimed invention and the prior art; and 4) secondary considerations of nonobviousness, which in case law is often said to include commercial success, long-felt but unresolved need, failure of others, copying, and unexpected results.

Ruiz, 234 F.3d at 662-63. Each of these factors will be considered inturn.

1.

Interface argues that the prior art includes monolithic HPL panels andwoodworking textbooks that taught, without specific reference to accessfloor panels, the desirability of cutting the edges of HPL at an angle(by a process known as beveling, chamfering or routing) to preventsplintering, chipping, and damage from sharp perpendicular edges. SeeInterface Exs. 14-17, 19. This woodworking technique was also known tohave an aesthetic purpose. Gibson Dep., Interface Ex. 42 at 157-158(stating that he beveled the HPL on his kitchen countertop for decorativepurposes).

Tate argues that it is not appropriate to consider woodworkingreferences that are not specifically directed at access floor panels.¹¹Tate contends that there are significant differences between access floorpanels and other surfaces covered by HPL. See Cline II Dep., Tate Ex. 35at 189-192 (explaining that HPL in access flooring is different from incabinets and other woodworking because of its thickness, electricalproperties and its need to withstand modular movements); Gibson Dep., TateEx. 78 at 124-127, 159-165 (stating same plus the fact that access floorsbear a much heavier load). However, Gibson offered, and the PatentOffice considered, other woodworking as part of the relevant prior artwhen it reviewed his patent application. See Exs. 2, 5-11, 56-58. Inaddition, Tate's expert has stated that access floor engineers would haveseen instructions from HPL manufacturers to work HPL with ordinarywoodworking techniques. See Cline II Dep., Interface Ex. 38 at

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216-220.Under these circumstances, it is appropriate to consider prior artwoodworking references from outside the access flooring context.

Interface attempts to extend the prior art an additional step by contending that the National Electrical Manufacturers Association [NEMA]standard that instructed a worker to "[c]hamfer all exposed edges of decorative laminates by filing to prevent possible damage by chipping "was directed at, and followed by, access floor manufacturers prior to the Gibson invention. Interface Ex. 26 at 14. While both parties' witnesses agree that the NEMA standards as they related to electrical conductivitywere relevant to access flooring, there is scant evidence in the record to support the argument that the NEMA instruction to chamfer the edges of HPL was considered relevant to access flooring. See Votolato Dep., Interface Ex, 53 at 100 (stating that he is familiar with the NEMAstandards at least for electrical conductivity); Gibson Dep., InterfaceEx. 42 at 154-55 (stating that NEMA standard was only relevant toelectrical properties of panels); Miarka Dep., Interface Ex. 45 at 110-11(stating that access flooring people were not really concerned with theNEMA standards); Talcott Dep., Interface Ex. 52 at 55 (stating that hehad read the NEMA standards in general while working at Westinghouse). In addition, Interface has argued that following the NEMA standards would have removed the decorative layer to expose the inner kraft paperlayers. Baldwin II Decl., Interface Ex. 68 at ¶ 6 (stating that NEMAstandard would have led to exposed craft paper because decorative layeris thin); see also Cline II Dep., Interface Ex. 38 at 228-229 (statingthat following the NEMAstandards might infringe the Gibson patent). Given this, the very fact that Gibson did not develop his invention for more than ten years after he NEMA standards were issued demonstrates that the access flooring industry did not consider this NEMA instruction to be relevant.

2.

Steven Cline, Tate's expert, has opined that a person with the ordinarylevel of skill in the art is someone in "either the manufacturing orproduct engineering disciplines" with at least two years experiencedesigning access flooring and accessories. Cline II Dep, Interface Ex.38 at 182-83. Interface has agreed for purposes of its motion that itwould accept the validity of this opinion. Interface Br. at 41.

A person with the ordinary level of skill in the art is presumed toknow all of the relevant prior art. Custom Accessories, Inc. v.Jeffrey-Allan Indus., Inc., 807 F.2d 955, 962 (Fed. Cir. 1986). Therelatively low level of skill posited by Cline for the hypotheticalartisan in this case "renders even minor non-obvious advances in the artpatentable." Buildex Inc. v. Kason Indus., Inc., 665 F. Supp. 1021, 1028(E.D.N.Y. 1987), rev'd on other grounds, 849 F.2d 1461 (Fed. Cir. 1988).

3.

The difference between the Gibson invention and the prior art is theremoving of the top decorative surface layer of an HPL access floor panelto expose the contrasting inner kraft paper layers of the

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HPL andtherefore form an integral border. See Gibson Dep., Tate Ex. 78 at44-45. As noted previously, this eliminated the need for the addition of a separate protective vinyl edge.

4.

In addition to the primary considerations discussed above, secondaryconsiderations must be considered before determining whether the Gibsonpatent was obvious. While designated as secondary, these considerations just as important as the primary considerations. Ryko Mfg. Co. v.Nu-Star, Inc., 950 F.2d 714, 719 (Fed. Cir. 1991) ("[S]econdaryconsiderations are not secondary in importance to primaryconsiderations; we simply hold that a court is entitled to weigh all theconsiderations, primary and secondary, and then render its decision.").Tate has offered compelling evidence regarding the secondaryconsiderations of commercial success, long felt but unresolved need andcopying.

a.

Tate's Integral Trim panel has been a commercial success, garneringsignificant sales in the access flooring market. It is presumed thatthis success is due to its integral trim feature. J.T. Eaton & Co.,Inc. v. Atlantic Paste & Glue Co., 106 F.3d 1563, 1571 (Fed. Cir. 1997)("When a patentee can demonstrate commercial success, usually shown bysignificant sales in a relevant market, and that the successful productis the invention disclosed and claimed in the patent, it is presumed thatthe commercial success is due to the patented invention."). Interfacehas the burden of showing that the commercial success of the IntegralTrim panel is due to factors independent of the patented inventiod invention, the burden shifts to the challenger to provethat the commercial success is instead due to other factors extraneous tothe patented invention, such as advertising or superior workmanship.").

In an effort to meet its burden, Interface has cited the testimony of Tate salesman Bougie that the market for Tate's product is as big as hecan make it. Bougie Dep, Interface Ex. 37 at 159-164. Interface claimsthat this proves that the success of the product is due to marketingacumen rather than the trimless feature of the panel. However, Bougie'sstatement when viewed in the context of all of his testimony and thetestimony of several other people from all aspects of the access flooringindustry actually reveals that his marketing efforts were successfulbecause of the integral trim feature of the panel. Bougie Dep., Tate Ex36 at 133, 134, 139, 142-44 (stating that it was difficult to competeagainst an Integral Trim product and some customers insisted on it);Cline Dep., Tate Ex. 35 at 84-87, 89-92, 103-04 (stating that dealerswere overjoyed by the introduction of Integral Trim and that somespecifications demanded it); Raschen Dep., Tate Ex. 87 at 21-22, 41, 51,69-70 (stating that some customers insisted on a trimless product);Gilfillan Dep., Tate Ex. 86 at 74-76, 179-81 (stating that repeatcustomers want a trimless product and that trim is the key issue whenpurchasing HPL panels); Sainato Dep., Tate Ex. 13 at 8-9, 11-14, 91-93(stating his opinion that the Integral Trim product was commerciallysuccessful because it overcame the add-on trim problem).

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Next, Interface argues that Maxcess has replaced its infringingDuratrim product with a new product with no commercial consequences. SeeMiarka Dep., Interface Ex. 45 at 18-22 (stating that most end-usercustomers did not care about the change so long as the trim stayed on). However, Maxcess' corporate representative acknowledged that the twoproducts which it began selling to replace the Duratrim panel, theMonolithic and Duratrim 2000, were not successful. Miarka Dep, Tate Ex.85 at 27, 31-34, 43-45, 77. In addition, Maxcess' success with theSpectaTrim product, a non-infringing panel that does not have add-ontrim, suggests that there is a nexus between commercial success and theelimination of add-on trim. Terry Musika, a certified publicaccountant, confirms that Interface and Maxcess have not lost salesvolume, but he points to several other factors, including price, that mayaccount for this fact. Musika Dep., Tate Ex. 88 at 58-60, 205-206,251-52.

Finally, Interface produced two customers who stated that they did notcare about the trim on the panels they bought. Hahn Dep., Interface Ex.43 at 18; Kern Dep., Interface Ex. 44 at 12. However, both of thesecustomers also stated that time was their primary concern when makingtheir purchasing decision. Hahn Dep., Tate Ex. 94., pg 35 (stating thatthere were unusual time constraints on project); Kern Dep., InterfaceEx. 44 at 12. Their testimony is insufficient to meet Interface's burdenof overcoming Tate's strong evidence of the commercial success of itsIntegral Trim product.

b.

As described above, access floor panels with an HPL surface were sharpand susceptible to cracking and chipping. For this reason, manufacturersadded a separate trim piece to protect the edge. However, this add-ontrim was not ideal because it could come off relatively easily andcreated a groove where dirt and moisture could collect. This had longbeen seen as a problem in the access flooring industry, yet nosatisfactory solution had been found. The Gibson invention resolved thislong-felt but unresolved need. Even, Interface's President acknowledgesthis fact. Sainato Dep., Tate Ex. 13 at 11-14, 92-93.

c.

While Interface did not copy the Tate patent, several competitors did.As has been discussed, Tate enforced its rights against Maxcess who wasmarketing a product that was nearly identical to Tate's product. Inaddition, Bravo also made an access flooring panel that copied Tate'sproduct. Bravo settled with Tate and then licensed rights to the patent.See Tate Ex. 92. Finally, Interface's president, Victor Sainato, describes a product that was made by Atlantic Access Flooring prior toits acquisition by Interface. Atlantic stopped making the product whenit was in negotiations to be acquired by Interface. From Sainato's description, it seems that this panel also copied Tate's Integral Trimpanel. See Sainato II Dep, Tate Ex. 13 at 40-41.

In summary, while on first impression it might appear that the priorart would favor finding the Gibson patent obvious, upon analysis itbecomes clear that this is a case where "the genius of

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invention is . . .a combination of known elements which in hindsight seems preordained."McGinley v. Franklin Sports, Inc., 262 F.3d 1339, 1351 (Fed. Cir. 2001)(quoting Gambro Lundia AB v. Baxter Healthcare Corp., 110 F.3d 1573, 1579(Fed. Cir. 1997). Any doubt on that score is dispelled by theoverwhelming evidence of secondary considerations. See Stratoflex, Inc.v. Aeroquip Corp., 713 F.2d 1530, 1538-39 (Fed. Cir. 1983) ("Indeed,evidence of secondary considerations may often be the most probative andcogent evidence in the record. It may often establish that an inventionappearing to have been obvious in light of the prior art was not.").Tate's Integral Trim product is commercially successful, met a long-feltneed in the access flooring industry, and it has been copied by itscompetitors. Simply put, if the Gibson invention was truly obvious inlight of the longstanding prior art, it certainly would have been invented earlier.

V.

Both Tate and Interface have moved for summary judgment on willfulinfringement. To determine willful infringement, one must consider"whether a prudent person would have had sound reason to believe that thepatent was not infringed or was invalid or unenforceable, and would be soheld if litigated." SRI Intern., Inc. v. Advanced Tech. Labs., Inc., 127 F.3d 1462, 1464 (Fed. Cir. 1997). This is a question of fact "andmust be established by clear and convincing evidence, for the boundarybetween unintentional and culpable acts is not always bright." Id.(citation and quotation omitted).

Interface argues that its employees undertook a good faithinvestigation and concluded that its proposed product did not conflict that Tate's patent. This investigation was undertaken by three executives at Interface: Victor Sainato, John Doris and Frank Votolato. All three of them had extensive experience in the industry, were familiar with historical and current competitive products and had knowledge of thepatent. According to them, the primary reason they believed that Interface's product would not conflict with the 491 patent was their belief that a beveled edge HPL panel was either an incremental changefrom the prior art that was suggested by common woodworking instructions simply a reintroduction of a previous product. In addition, they believed that sanding the HPL rather than cutting it would not violate Gibson patent and that the Interface product would be borderless. See Doris Dep., Interface Ex. 39 at 56-57, 63, 66, 126-127, 135; VotolatoDep., Interface Ex. 53 at 131-132; Sainato II Dep., Interface Ex. 51 at71-72.

Tate partially discredits this testimony with evidence of an Interfacebrochure that touts its Bevel Edge product as creating a grid patternwithout the use of separate edge trim pieces. Tate Ex 10. at IAR/9. Inaddition, Tate cites to testimony by the same Interface executives thatthey knew their product created a visible trim around its edges.Votolato Dep., Tate Ex. 82 at 51-52 (stating that Interface product doesnot create a trim effect because it is not wide enough or the right colorbut does acknowledge that it is visible); Sainato Dep., Tate Ex. 13 at 58(explaining that grid is formed by beveled edge). Further tarnishing theinvestigation and decision made by the Interface executives is their lackof consideration of the Maxcess opinion and their questionablequalifications to interpret a patent. See Votolato Dep., Tate Ex. 82 at71-72 (expressing belief that Maxcess lost because it had bad

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lawyers andacknowledging that it did not know what the Maxcess opinion held), DorisDep., Tate Ex. 71 at 34-35, 46-47, 51, 53, 56, 74-78 (acknowledging thatboth Tate and Interface's products produce an integral border effect andthat he relied on preferred embodiment to determine scope of claim);Sainato I Dep., Tate Ex. 13 at 108, 116-121, 128-31, 142 (stating that hehad no prior experience interpreting patents and that he did not consider the Maxcess opinion).

In addition to the investigation its executives conducted, Interfaceasserts two other reasons to demonstrate its use of care andreasonableness. First, it argues that it was reasonable to proceedbecause Tate knew about its product and had not done anything about it. However, Tate needed an actual sample of the panel in order to do aclaims analysis before it could proceed. View Eng'g, Inc. v. RoboticVision Sys., Inc., 208 F.3d 981 (Fed. Cir. 2000) (permitting sanctionsagainst law firm that made infringement claim without doing a claimsanalysis). Once it actually had a sample, it did not delay in takingaction. Second, Interface argues that it tried to avoid conflict withTate over the Gibson patent when it acquired Atlantic Access Flooring.See Sainato I Dep., Interface Ex. 50 at 41-42; Votolato Dep., InterfaceEx. 53 at 28. The fact that Interface was concerned about violatingTate's patent on a different occasion does bolster its contention that ittruly believed that the Bevel Edge product did not violate the patent.However, it does not confirm that this belief was a reasonable one.

Finally, Interface argues that the two independent opinions of counselthey obtained regarding infringement demonstrate the care they took andthe reasonableness of their actions.¹² Interface contacted its patentcounsel, Mr. John Pratt, as soon as it heard that Tate was considering aninfringement action. Doris Dep., Interface Ex. 39 at 86. Prattdiscussed the patent issue with Doris, Sainato and Votolato and then gavethem his opinion orally and in a brief e-mail.Sainato II Dep., Ex. 51 at 14-15. Pratt's opinion was that the Interfacepanel did not infringe in light of the prior art. Pratt Dep., InterfaceEx. 75 at 27-28, 35-36, 40-41, 43-44. Tate attacks Pratt's opinion asinsufficient because it was less than a page in length, did not mentionthe Maxcess decision and did not have a claim by claim comparison of thetwo panels. See Jurgens v. CBK, Ltd., 80 F.3d 1566, 1572 (Fed. Cir.1996) ("To reasonably rely on an opinion, it must be authoritative, notjust conclusory, and objective."). While the brevity of Pratt's opinionis a concern, Tate's concerns about Pratt's qualifications and review of the relevant materials seems unfounded. Pratt clearly has extensive experience with HPL and had reviewed the panels, the patent, the priorart and the relevant caselaw. See Pratt Decl., Interface Ex. 69 at ¶¶5-20 (describing Pratt's extensive experience with HPL and woodworking the steps he took before giving Interface his opinion).¹³

While the investigation and analysis by Interface's executives wasflawed and Pratt's opinion was brief, reasonable persons could disagreeabout whether Tate has proven willful infringement on this record. Eventhough Interface has not met its burden of proof on obviousness oranticipation, Doris, Votolato and Sainato seem convinced that theInterface panel was an incremental change from existing prior art or thereintroduction of a past product. Pratt also came to the sameconclusion. On this record it is for a jury to determine "whether aprudent person would have had sound reason to

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believe that the patent wasnot infringed or was invalid or unenforceable, and would be so held iflitigated." SRI Intern., Inc., 127 F.3d at 1464.

A separate order effecting the rulings made in this opinion is beingattached herewith.

ORDER

For the reasons stated in the accompanying opinion, it is, this 20thday of February 2002 ORDERED:

1. That Defendant's Motion for Summary Judgment is denied;

2. That Plaintiff's Motion for Summary Judgment is granted in part and denied in part;

3. Judgment of infringement in favor of Plaintiff is entered as to claims 1-11;

4. Judgment in favor of Plaintiff is entered regarding Defendant's defenses of practicing the prior art, prior invention, indefiniteness, anticipation, obviousness and estoppel.

1. Maxcess currently sells an untrimmed access floor panel under thetrade name SpecTrim. Tate acknowledges that SpecTrim does not infringeits patent. Baker Dep., Tate Prelim. Inj. Ex. 57 at 10-11. Tate'spatented panel has competed with both the accused panel and Maxcess'SpecTrim panel on at least one job. Id. at 74.

2. Interface also argues that Tate is estopped from asserting a claimsconstruction which covers Interface's Bevel Edge product because theprior art is close and because Tate has never asserted such a claimconstruction in the past. Interface's "closeness of the prior art"defense is merely its "practicing the prior art" defense and itsinvalidity defense in another guise. In support of its contention thatTate has never asserted a similar claims construction in the past,Interface offers two pieces of wholly inclusive evidence. First, itpoints to a sales brochure issued by Donn, a previous holder of the Gibsonpatent, that seems to distinguish between "Integral Trim," which is saidin the brochure to be exclusive to Donn, and a "special chamfered edge" product, about which the brochure is silent as to exclusivity. Second, itrelies on one of its answers to interrogatories in which it identifies awitness who allegedly would testify that Hitachi Metals sold bevelededged HPL access floor panels in the mid-1980s and was not sued forinfringement. Considered either alone or together, these rather randomreferences are not sufficient to give rise to an estoppel.

3. In affirming the preliminary injunction, the Federal Circuitspecifically stated that it reached its claim construction independentlyand did not need to decide whether Interface was bound by its claimconstruction in Maxcess. Interface Architectural Res., 2002 WL 188389, at 10 n. 3.

4. Prior claim constructions, when on point, are given deference underthe doctrine of stare decisis in the interest of uniformity and consistency in claim interpretation. Wang Labs., Inc. v. Oki ElectricIndustry Co., Ltd., 15 F. Supp.2d 166, 175 (D.Mass. 1998). While theFederal Circuit in Maxcess may have been focused on an infringementanalysis of a product that differs from Interface's panel, its claim construction directly addresses the clauses at issue here. There is

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noindication that a different factual context would have caused it to alterits construction of claims 1 and 8.

5. The Federal Circuit's claim construction is useful to my analysis, but it was done on review of a preliminary injunction, and, therefore, isnot dispositive on this motion for summary judgment. See CVI/BetaVentures, Inc., 112 F.3d at 1160 n. 7 (explaining that a preliminary injunction opinion is based on an incomplete record and only reachestentative conclusions).

6. Tate has not pursued an infringement theory under the doctrine of equivalents so a literal infringement theory is the only one that need beconsidered.

7. Interface argues that summary judgment should be denied because notall of its panels actually were beveled due to quality control problems. See Votolato Dep., Interface Ex. 53 at 33-40 (explaining that there wereno written standards and grinding depth was controlled by humans rather than machines.) However, Interface's infringement was complete with itsoffer to sell the infringing panels, 35 U.S.C. § 271(a), which theydid in their sales materials. See Tate Ex. 10 at IAR/9. Furthermore, itis Interface's burden to establish how many of its panels infringed orelse it bears the whole risk. Nickson Industries, Inc. v. Rol Mfg. Co.,Ltd., 847 F.2d 795, 799 (Fed. Cir. 1988) ("[W]here it is impossible tomake a mathematical or approximate apportionment" between infringing and noninfringing items, the infringer must bear the burden and the entirerisk.")

8. Maxcess made similar invalidity arguments to those offered byInterface. The jury found against Maxcess on all of its theories of invalidity. Special Verdict Form, Tate Ex. 8. However, a verdict againstMaxcess regarding invalidity does not preclude Interface from relitigating the issue. Mendenhall v. Cedarapids, Inc., 5 F.3d 1557,1569 (Fed. Cir. 1993) (holding that "the factual findings and legalconclusions" in a previous infringement action against a different defendant "cannot be used as a collateral estoppel against defendants whowere not parties to that case" but that it does inform the court "that caution must be taken in reaching a contrary legal conclusion").

9. The parties agree that the definition of a "monolithic panel" is apanel where the HPL extends to its edge.

10. Tate argues that Baldwin's statement should be given no weightbecause he told Tate's attorney that he was in poor health and did notwant to be involved in the case. Baldwin acknowledges that he toldTate's attorneys that he was in poor health and was not available totestify in court or by deposition, but not that he would not get involved in the case. Baldwin II Decl., Interface Ex. 68 at ¶ 3. While I haveconsidered the testimony of Dr. Baldwin for purposes of deciding the present motion, Interface's attorneys must assist in having him beavailable in some way for cross-examination if they want to use histestimony for any other purpose.

11. As indicated above, Tate also contests the existence of monolithicHPL panels prior to the Gibson invention. Again, I need not resolve that question since, assuming their prior existence, I still do not find theinvention to have been obvious.

12. Tate argues that Interface's failure to get an opinion fromcounsel prior to beginning its infringement is a per se breach of itsduty of due care. Underwater Devices Inc. v. Morrison-Knudsen Co.,Inc., 717 F.2d 1380, 1389-1390 (Fed. Cir. 1983) ("Where, as here, apotential infringer has actual notice of another's patent rights, he hasan affirmative duty to exercise due care to determine whether or not heis infringing. Such an affirmative duty includes, inter alia, the dutyto

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seek and obtain competent legal advice from counsel before theinitiation of any possible infringing activity.") (citation and quotationomitted). While it may have been prudent to get the opinion of counselearlier, Interface did not necessarily breach its duty by its failure todo so. Nickson Industries, Inc., 847 F.2d 795, 799-800 (Fed. Cir. 1988)("Absence of an opinion of counsel, however, does not in every caserequire a finding of bad faith.").

13. Interface also obtained a second non-infringement opinion fromJulian Dority. Dority Dep., Interface Ex. 74 at 16, 26-27, 30, 35-36;Dority Infringement Opinion, Interface Ex. 22. This opinion is of limited relevance in determining whether Interface's infringement was willful asit was obtained after Interface had already ceased its infringement.